



1405 WEBSTER AVENUE • FORT COLLINS, CO 80524
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Tap and Drill Sizes

National Pipe Tapered

<u>Pipe Size</u>	<u>Drill Size</u>	<u>Decimal Inches:</u>
1/8-27 NPT	Ltr.R	0.339
1/4-18 NPT	7/16"	0.4375
3/8-18 NPT	37/64"	0.5781
1/2-14 NPT	45/64"	0.7031
3/4-14 NPT	59/64"	0.9219
1-11 1/2 NPT	1 5/32"	1.1562
1 1/4-11 1/2 NPT	1 1/2"	1.5
1 1/2-11 1/2 NPT	1 47/64"	1.7344
2-11 1/2 NPT	2 7/32"	2.2188

Standard Acme Tap Sizes

<u>Tap Size</u>	<u>Approx. Drill Size</u>
3/8"-12	<u>N</u>
7/16"-12	<u>9.2mm</u>
1/2"-10	<u>10.4mm</u>
5/8"-8	<u>13mm</u>
3/4"-6	<u>39/64"</u>
7/8"-6	<u>23/32"</u>
1" - 5	<u>13/16"</u>
1-1/8 - 5	<u>15/16"</u>
1-1/4 - 5	<u>1-5/64"</u>
1-1/2 - 4	<u>1-9/32"</u>